

# CNC TURRET PUNCHING



1500 H/30

The heavy-duty 1500 H/30 features a 2,5 m (98") travel X-axis with a table size of 1500 x 2500 mm (60" x 100"). Capable of punching material in thicknesses up to 8 mm (.312"), the machine has a 1500 mm (60") throat depth to maximize sheet utilization and part nesting. The large-capacity turret accommodates thick- or thin-style tooling, and is available with up to four 88 mm (3.5") auto index stations. When equipped with the Multi-Tool holder, this machine offers expanded turret capacity for high-productivity punching. The patented Smart Stroke feature automatically optimizes the press cycle for optimum machine performance. The Smart Stroke system maximizes productivity without programmer or operator intervention.

#### Options:

- Thick or thin turret
- Additional auto-index stations
- Load/unload system
- Programmable work clamps
- Brush or ball table



1250 H/30

The 1250 H/30 CNC punch press is available in a 42-station turret for thick-style turret tooling or 40-station turret for thin-style tooling with up to four 88,9 mm (3.5") auto-index stations. This machine punches material up to 9,5 mm (.375") thick and delivers 330 HPM on 25,4 mm (1") centers. A servo-driven hydraulic ram controls speed and stroke length to allow greater flexibility for punching and forming applications. The 1250 H/30 handles sheets up to 1250 x 2000 mm (50" x 80") without repositioning and sheet weight up to 385 kg (849 lbs.), the heaviest in its class. A controllable ram minimizes shock and vibration for quieter operation and reduced machine and tooling wear. Our patented Smart Stroke feature automatically optimizes the press cycle for optimum machine performance. The Smart Stroke system maximizes productivity without programmer or operator intervention.

#### Options:

- Thick or thin turret
- Additional auto-index stations
- Load/unload system
- Programmable work clamps
- Heavy-duty clamps
- Brush or ball table
- Laser